W 7.2.3b DAkkS-accredited calibration of force sensor in presses Checklist to define scope of calibration



To ensure that the DAkkS accredited calibration of your press with force sensor can be realized without problems, we kindly ask you to provide further information in advance:

Long-term checklist	for regular recalibrations	s until further notice.			
Customer:	mer:		Completed SCHMIDT®:		
Street:				□iO	□ niO
Place:				Reference	to (offer /
Country:			rent name in calibration	order):	
Contact person:			icate, see below under cial notes and requests'		
Your order number:			, , , , , , , , , , , , , , , , , , , ,		
Information on the pre	ss system:	☐ Not a system from SCI	HMIDT Technology	□iO	□ niO
☐ Data valid for all acc	credited calibrations of th	nis order (see order no.).			
☐ Attached with press	types, material numbers	s, serial numbers etc.			
Type of press:					
Serial number press:	Serial number press: Material number press:				
Type PressControl (PRC):	PressControl (PRC): Test equipment no. press:				
In deviation from the standard, I do not wish an on-site calibration but a calibration at SCHMIDT Technology and I will send the press.					
Deviating installation					
Company:	·	Street:			
Place:	Country:				
Ansprechpartner:					
_					
Contact person:				□iO	□ niO
Conformity assessment (ad	ccording to RL-ST-200) star	ndard = Level of Confidence	<u>95 %:</u>		
Deviating from the standa	ard, I choose: Level of C	onfidence 50 % 🔲 no d	conformity statement		
Choice of calibration points	Standard according to	RL-ST-230a:			
Deviating from the stand	dard, I choose: 🔲 Special o	calibration according to table::			
Calibration point	Force in kN	Calibration point	Force in kN		
5		1			
6		2			
7 8		3 4			
	dand Manufacture 25		atom at a more		
	•	cation limits of SCHMIDT Te			
Deviating from the stand	lard, i choose the following syn	nmetrical specification limits in kl	v		
If the calibration result of the It cannot be guaranteed that the adj	e press is "fail", I definitely ustment will be successful. You will be	want the press to be adjuste be informed if a repair is required.	<u>d:</u> □		
Special notes and requests:				□iO	□ niO
Date, signature:					
Technical condition and accessibility of process area and press system: The press system to be calibrated must be technically in the delivery					
condition with regard to all med	chanical components, the drive	and the measuring system and i	must be freely accessible. In par	ticular, there mus	st not be any
attachments or tools in the process or working area directly under the ram which do not allow the calibration device to be placed or which could lead to falsification of the calibration process.					

Delivery of the press system: When a press system is delivered for repair and DAkkS-accredited calibration, it must be in a clean condition. This applies in particular to contamination with lubricants and production-related dust deposits, which must be removed *prior to* delivery